

HKU Super Steel project attains unprecedented levels of fracture resistance with collaborators at Berkeley Lab

香港大學「超級鋼」研究夥拍柏克萊國家實驗室獲得抗斷裂能力重大突破

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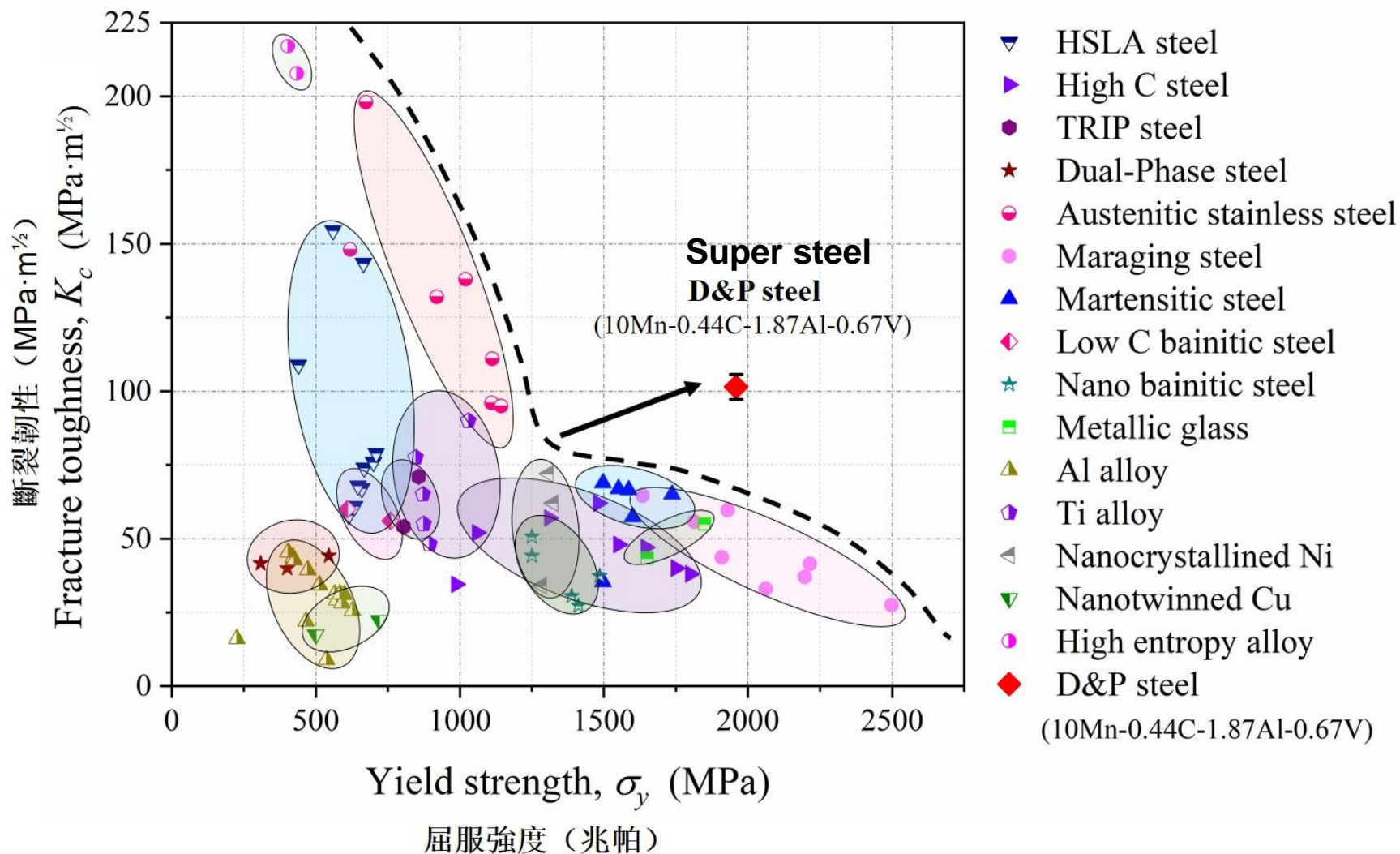
- 香港大學工程學院機械工程系的**黃明欣教授**團隊
Prof. Mingxin HUANG's team from HKU
- 美國勞倫斯柏克萊國家實驗室和UB Berkeley的Robert Ritchie教授團隊
Prof. Robert Ritchie's team from Lawrence Berkeley National Laboratory (LBNL) and UB Berkeley
- 文章的第一作者是黃明欣教授的博士生劉麗女士，柏克萊實驗室的于秦博士為共同一作，通訊作者為黃明欣教授和Robert Ritchie教授。
- The first author of this paper is Miss Li LIU who is currently a PhD student supervised by Prof. Huang at HKU. The co-first author is Dr. Qin YU from LBNL. The corresponding authors are Prof. Mingxin HUANG's and Prof. Robert Ritchie.
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Strength-toughness trade-off

強度與韌性：魚和熊掌的關係

屈服強度-韌性組合世界紀錄



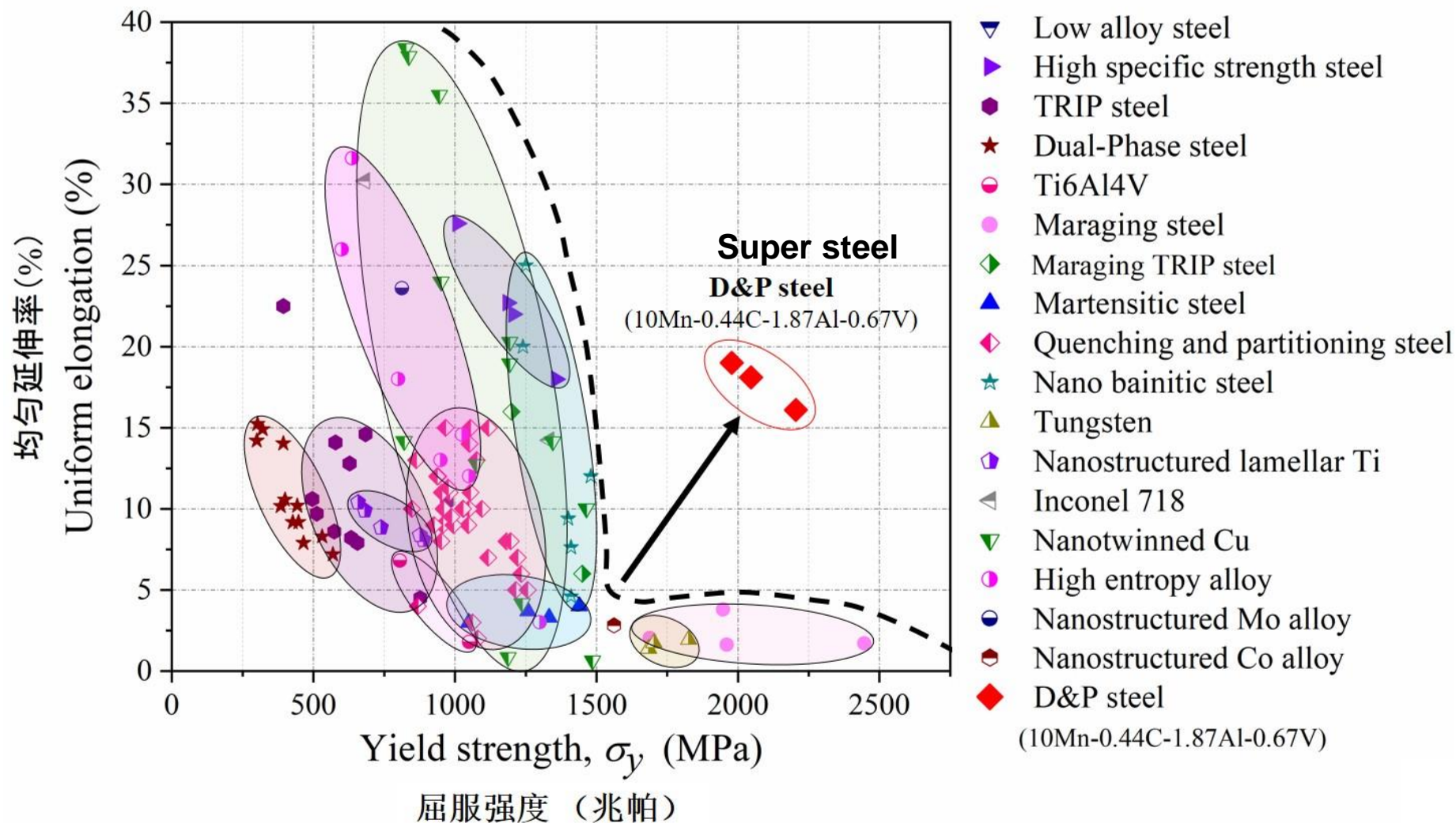
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Strength-elongation trade-off

強度與延展性：魚和熊掌的關係

屈服強度-延展性組合世界紀錄



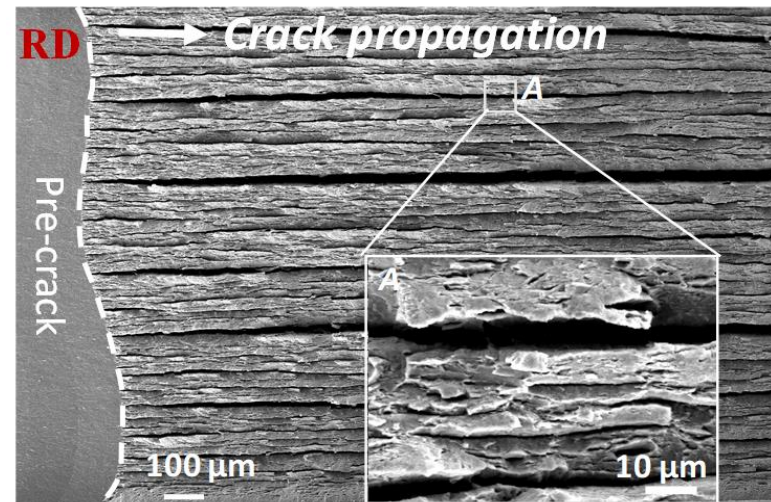
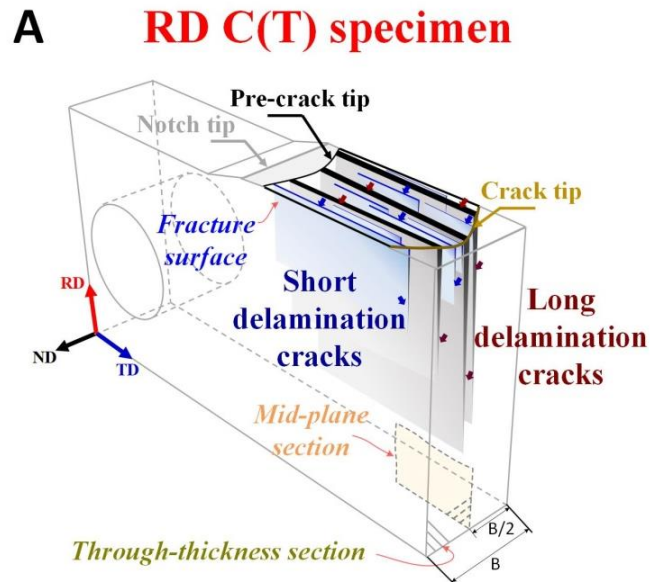
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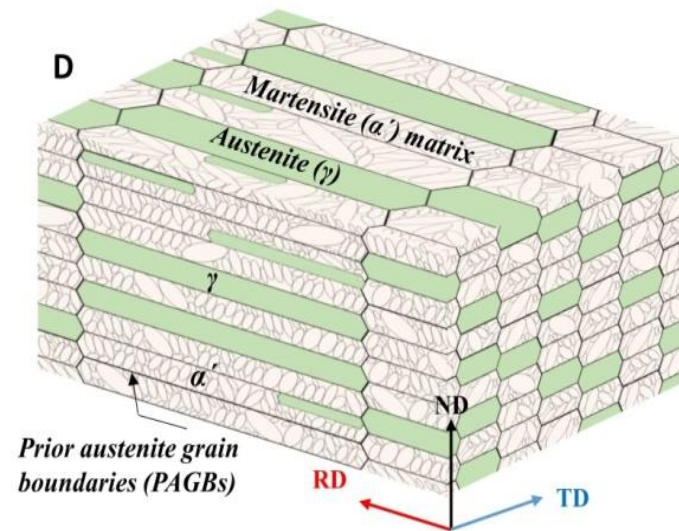
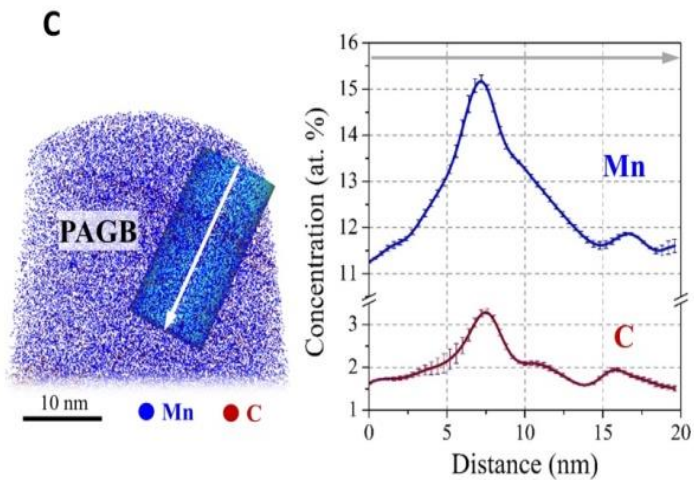
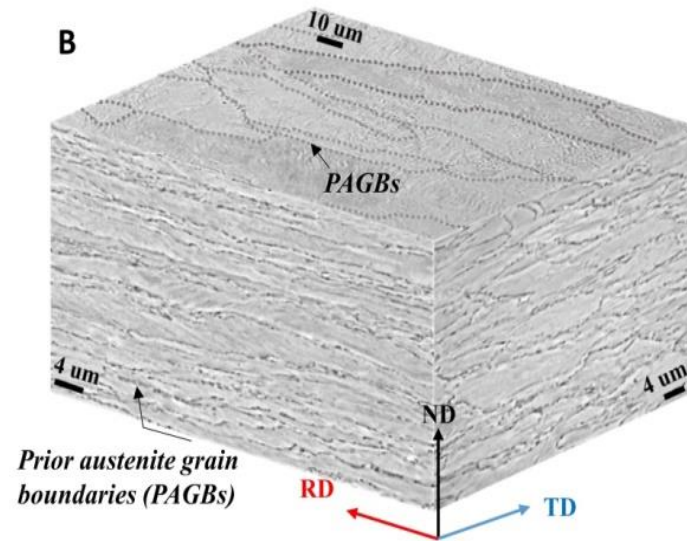
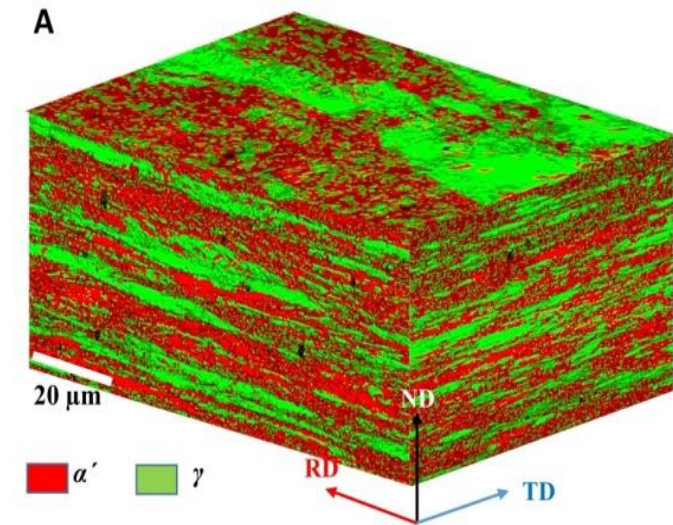
New Science 新的科學發現

The super steel has a unique fracture feature in which multiple micro-cracks are formed below the main fracture surface, through a novel “high-strength induced multi-delamination” toughening mechanism. These micro-cracks can effectively absorb energy from externally applied forces, resulting in the steel’s much higher toughness resistance compared to existing steel materials.

團隊發現D&P鋼材具有非常獨特的斷裂方式 - 在主裂紋下方形成很多微小裂紋，這些微小裂紋能有效吸收由外力引致的能量，從而大幅提高鋼材的斷裂韌性，遠高於目前使用的鋼材料。團隊開創性地提出「晶界分層開裂增韌」的概念，通過增加材料屈服強度以啟動新的增韌機制，大幅提高鋼材料的韌性。



New Science 新的科學發現



Advantages of the super steel

超強鋼的優點

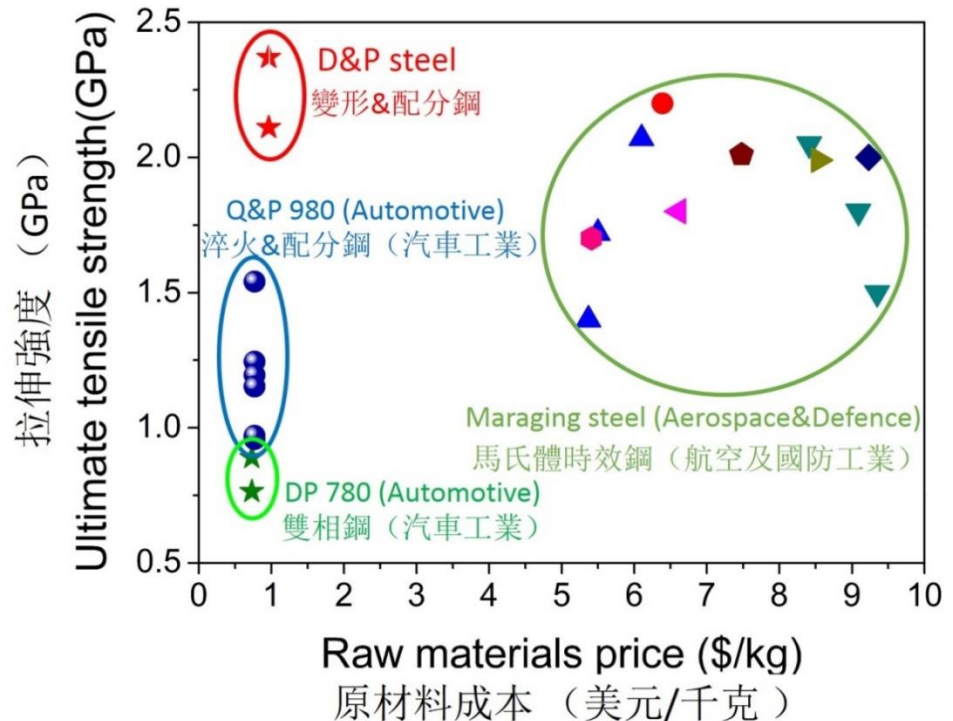
合金成本較低。本發明的超強鋼是成分簡單的中錳鋼成分體系，含有10%錳，0.44%碳，1.87%鋁，0.67%釩（V）（質量百分比），這些都是現在廣泛使用的鋼材料中常見的合金元素。

Low raw-materials cost. The chemical composition of this breakthrough steel belongs to medium manganese (Mn) steel, containing 10% manganese, 0.44% carbon, 1.87% aluminium, 0.67% vanadium (mass percent), the balance is iron. All of these alloying elements have been widely used in the conventional steels.

Raw material cost

~20% of maraging steel
(aerospace)

原材料成本大約為航空用的
馬氏體時效鋼的20%



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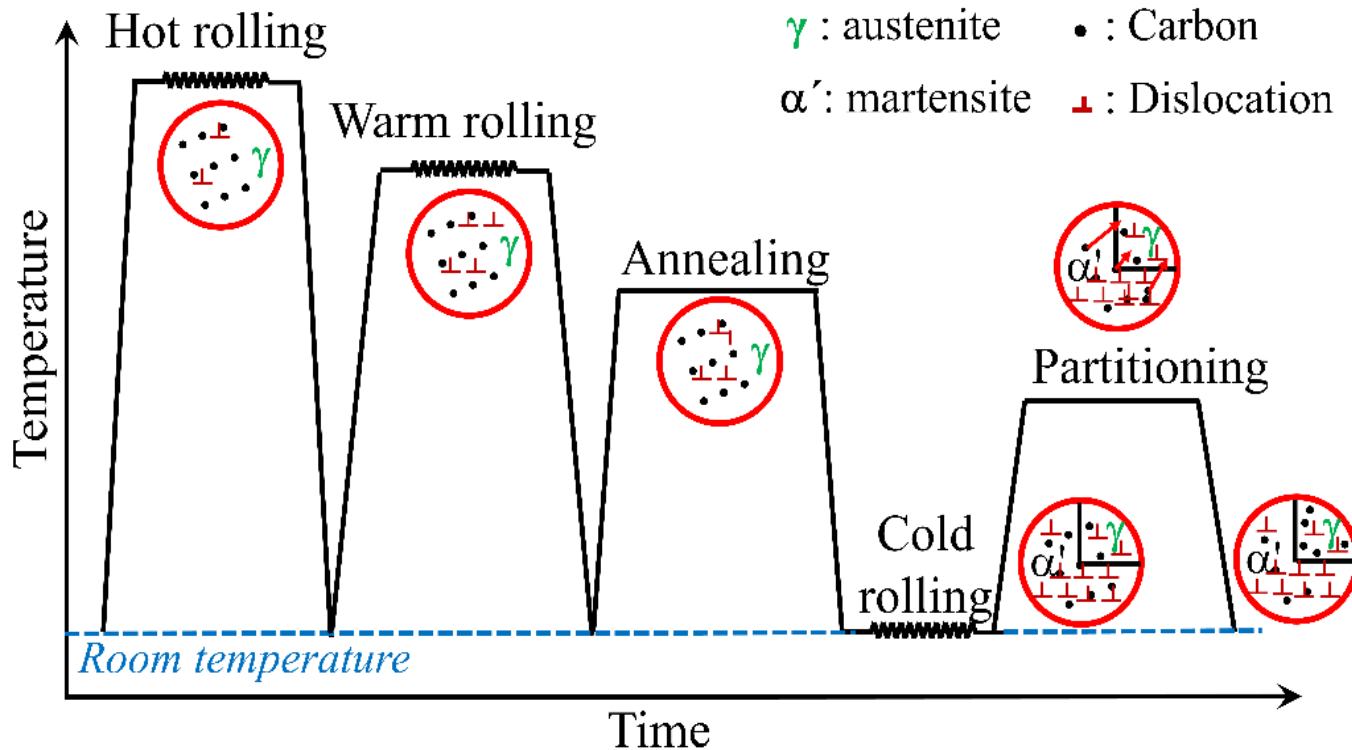
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Advantages of the super steel

超強鋼的優點

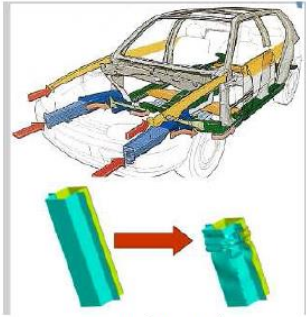
該超強鋼通過在工業界廣泛使用的加工工藝來制備，如熱軋、溫軋、冷軋、熱處理等常規工業制備工藝，具備直接在鋼鐵企業進行百噸級規模工業化生產的巨大潛力。

This super-steel is developed by using the conventional industrial processing routes including hot rolling, warm rolling, cold rolling and annealing. It is expected that the present super-steel has a great potential for industrial mass production of hundreds of tons.



Application of super steel

超強鋼的應用領域



$$\frac{\Delta m}{m} = -\frac{1}{4} \cdot \left(\frac{\Delta UTS}{UTS} \right)$$

Lightweight cars
車身減重



$$\frac{\Delta m}{m} = -\frac{2}{7} \cdot \left(\frac{\Delta YS}{YS} \right)$$



Bridge cables
橋梁鋼纜索



Bulletproof vest
防彈衣



中國VN2A輪式裝甲運兵車

Lightweight military vehicles
輕量化裝甲運兵車



Aerospace application
航空應用



High strength bolts and nuts
高強螺栓和螺母



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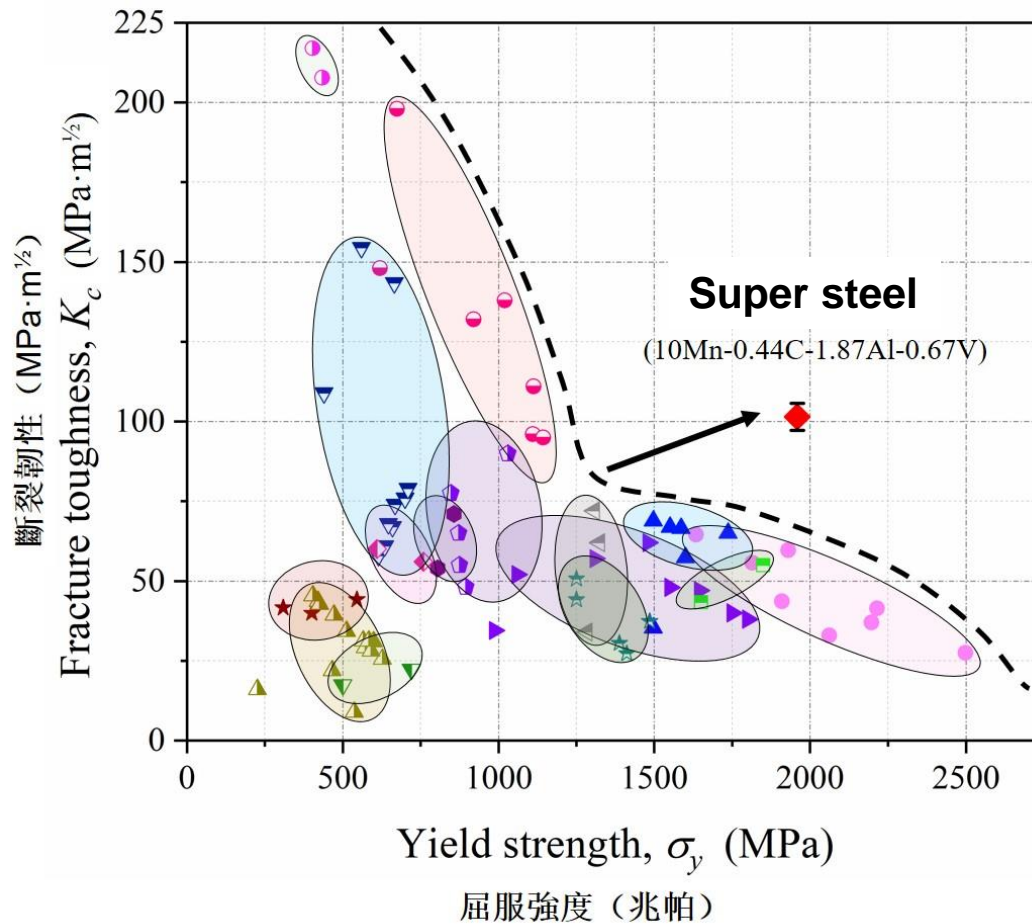
M. Huang et al, Steel Res. Int., 84 (2013) 937-947.

Crouch, Defence Technology, 2019

Google images.

Summary

結論



- A super steel
- Low cost
- Conventional pressing routes
- New toughening mechanism
- 超強鋼
- 低成本
- 常用的加工工藝
- 新的增韌機理



Thank you!

謝謝！



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